Technical Data Sheet



SICOECO H 37

DEGRADABLE, WHITE PVC FILM, BOTH SIDES PRINTABLE FOR BANKING AND CONTACTLESS CARDS. DEGRADATION TEST ACCORDING TO METHOD ASTM D5511

Thickness (μ m) 100 - 410 μ m

Thickness tolerances up to 170 μ m: +/-10% on 100% of readings

 $>170 \mu m$: +/-5% on 100% of readings

Surface finish 6060

Colours 1253

Properties	Typical value	Unit	Test Method
Vicat-softening point	78 +/-2	°C	UNI EN ISO 306 VST/A50 Stacked samples
	73 +/-2	°C	UNI EN ISO 306 VST/B50 Laminated samples
Surface tension	Best printing side ≥ 40 Reverse side ≥ 36	mN/m (dynes/cm)	ISO 8296
Roughness	Ra 1,4 µm - 2,2 µm (cut off 2,5)	μm	Spica
Tensile strength at break	39	N/mm²	UNI EN ISO 527-3/2/50
Tensile strength at yield	43	N/mm²	UNI EN ISO 527-3/2/50
Elongation at break	120	%	UNI EN ISO 527-3/2/50
Elongation at yield	3,5	%	UNI EN ISO 527-3/2/50
Young's modulus	2200	N/mm²	UNI EN ISO 527-3/2/50
Impact under strength	≥500	kJ/m²	ISO 8256 Sample not laminated

Shelf life:

2 years in the original packaging.

Storage conditions:

Temperature between 15°C and 30°C and relative humidity between 40% and 60% - NO direct sunlight exposure.

14/06/2022